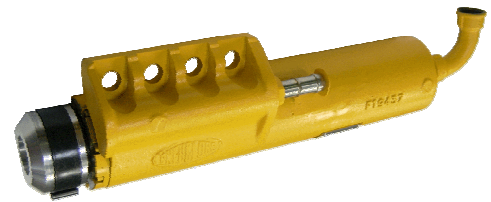


## FREQUENCY MONITORING SYSTEM CFNG

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**MAKE SURE YOUR DECORING HAMMERS ARE OPERATING CORRECTLY  
THANKS TO AN ELECTRONIC FREQUENCY MONITORING SYSTEM, THE CFNG**



**THERE IS A DIRECT RELATIONSHIP BETWEEN THE  
STRIKING RATE AND THE WEAR CONDITION OF THE DECORING HAMMERS.**

In order to foresee the occurrence of possible failures and verify hammer performances, O.P. GLOBE has developed and fine-tuned a New electronic frequency controller which allows a continuous follow-up of the operating condition of your hammers..



## **OBJECTIF**

**VERIFY THE PERFORMANCES OF DE-CORING HAMMERS BY MEASURING  
THE REGULARITY OF THE STRIKING RATE AT AN APPROPRIATE  
UTILIZATION FREQUENCY.**

## **IMPLEMENTATION**

- ▶ Air exhausting from a hammer is channeled and directed to a sensor which transforms the air flow signal into digital information.
- ▶ A connecting cable transmits this information to an electronic card located generally in the power box or the control unit of the sand removal cabinet.
- ▶ The electronic card contains a calculator and a display which permanently indicates the average striking frequency of the hammer while in operation.



## OTHER ADVANTAGES OF THE O.P. GLOBE CFNG FREQUENCY CONTROLLER

- ▶ Starting from the nominal striking frequency expected from the hammer, the maximum and minimum allowable striking frequencies may be programmed directly on the electronic card.
- ▶ The electronic card has a 4/20 mA output, an alarm contact and a RS 485 bus link.
- ▶ The thus-transmitted information will allow triggering an alarm in the event where a de-coring hammer should operate abnormally, which is characterized by an over- or under-ranging of the maximum or minimum frequency thresholds, respectively, programmed on the electronic card.
- ▶ The measured striking frequencies may also be retrieved and stored to a PC to assure a traceability of the sand removal process.



## TRANSPORTABLE VERSION

- ▶ The CFNG is available in transportable version. Check the good operating of hammers so occasionally.

